Page 1

January 18, 2010 12:46:29 PM

Item ID:

D3761-1

Accept



Setup Start



Revision ID:

Item Name:

Required Date: 1/25/10

HOOK & LOOP STRIP

Start Date:

1/18/10

Start Qty: 30.00

Req'd Qty: 30.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-1-18 Tooling:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Stop



QC:

Operation Description Set Up/ **Run Hours**

0.00

Draw Number Draw Rev.

Date:

Plan Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr

Sequence ID/

Work Center ID

Revision Nbr

D3761

Rev A

100

Purchasing

PURCHASING

Memo

0.00

Purchasing

□Purchase Part Number: 94905K72 □Supplier: McMaster-Carr Color: black Certificate of conformity is required

110

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

Ensure Material Release Note is attached Packaging

120

QC6- Inspect dimensions to drawing

=> Sioloilzs

Memo

QC

Quality Control

Dart Aerospa	ce Ltd	
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W/O:			WC	RK ORDER CHANG	GES			-		
DATE	STEP	PR	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
ļ										
Part No	•	PAR #:	Fault Cate	gory:	NCR	: Yes I	lo DQ	A :	Date:	
	R	Resolution: QA: N/C Closed:						Date:		
NCR:			WORK ORDI	ER NON-CONFORM	IANCE	(NCR)			
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descri		iption Sign &		Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		Date				·
								-		

Page 2

January 18, 2010 12:46:30 PM Item ID: D3761-1 **Revision ID: HOOK & LOOP STRIP** Item Name: 1/18/10 **Start Date:** Required Date: 1/25/10 Reference: Approvals: Process Plan: QC: Sequence ID/ **Work Center ID** 130

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Start Qty: 30.00

Req'd Qty: 30.00

Operation

Tooling: Date:

SPC (Y/N):

Date:

Date:

Rev.

Start Run

Stop



Description

Identify as per dwg & Stock Location: 5786

Set Up/ **Run Hours**

0.00

0.00

Draw Number Draw Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Packaging Packaging

OC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

Memo

0.00

-MF 10-1-20

Dart	Aeros	pace	Ltd
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W/O:	· ·		WO	RK ORDER CHANGE	S					
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Categ	Jory:	NCR: Yes	No DQ	A:	Date: _		
	Re	solution:	Disposition: QA			QA: N/C Closed: Date:				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)				
D.4.T.F	0.750	Description of NC	Corrective Action S		n B	Verification		Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		on C	Chief Eng	QC Inspector	
									1	

Picklist Print

January 18, 2010 12:46:40 PM

Work Order ID: 55429

Parent Item: D3761-1

Parent Item Name:

Component Item ID/

HOOK & LOOP STRIP

Comments:

Item Name

94905K72

IPP Rev:A

Replacement Mfg/

IPP Rev:B

Item ID

08-03-31 ecn 1150

08-03-11 ecn 1152p DD verified by:□LL

DD verified by:EC

Primary

Purchased

Purch

Item Location

No

Last Location

Route Seq ID 110

Unit of Oty on Measure Hand Each

0.0000

Remaining Qty To Pick 30.0000

Start Date: 1/18/10

Start Qty: 30.00

Qty Issued Date Issued

Required Date: 1/25/10

Required Qty: 30.00

Status

Page 1

2" hook & loop

Dart	Aeros	pace	Ltd
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W/O:			WO	RK ORDER CH	ANGES					
DATE	STEP	PR	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			······································							
Part No	:	PAR #:	Fault Categ	jory:	NC	R: Yes	No DQ	A :	Date: _	
	Resc	olution:	Disposition):	QA	: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFO	RMANCE	E (NCI	₹)			
DATE	CTED	Description of NC		Section B		Verifi	cation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	otion	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
	ļ									

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3761-X-YYY

WHERE: X = HOOK & LOOP STRIP PER TABLE BELOW

YYY= LENGTH IN INCHES, WHERE LAST NUMBER IS IN EIGHTHS OF AN INCH EXAMPLE: 2" WIDE BLACK SELF-GRIP HOOK & LOOP STRIP 4 1/8" LONG = D3761-1-041

SHOP COPY **RETURN TO ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO 55429

B-110-1-18

DART P/N	WIDTH (in)	MATED THICKNESS (in)	COLOUR	McMASTER-CARR P/N
D3761-1-YYY	2.0	0.12	BLACK	94905K72 94905K73 94905K114 94905K119 94905K125

D3761-X-YYY SELF-GRIP HOOK & LOOP STRIP



1) MATERIAL: CUT TO LENGTH FROM ROLL

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

7) WEIGHT: N/A

	_						
Α	NEW IS:	SUE		LE	08.03.05		
REV.		, [BY	DATE			
DESIGN	1	LE	DART AEROSP	'ACE L'	[D		
DRAWN	V	14	HAWKESBURY, ONTA	RIO, CANA	DA		
CHECK	ŒD	A	DRAWING NO.		REV. A		
MFG. A	PPR.	<i>K</i>	D3761		SHEET 1 OF 1		
APPRO	VED	-44-	TITLE		SCALE		
DE APF	²R.	AF	SELF-GRIP HOOK & LO	OOP ST	RIP NTS		
DATE	08.0	3.05	COPYRIGHT @ 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLIED ON THE EXPRESS COMPITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OF COMPED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT				

Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date:	W/O:			WO	RK ORDER CHANG	GES		* *.			
Part No:	DATE	STEP	TEP PR	PROCEDURE CHANGE				Date	Qty	Chief Eng /	Approval QC Inspector
Resolution: Disposition: QA: N/C Closed: Date:											
Resolution: Disposition: QA: N/C Closed: Date:	ļ										
Resolution: Disposition: QA: N/C Closed: Date:											
Resolution: Disposition: QA: N/C Closed: Date:											
Resolution: Disposition: QA: N/C Closed: Date:											
	Part No:	•	PAR #:	Fault Categ	jory:	NCF	R: Yes I	No DQA	\:	_ Date: _	- Ange-
		R	Resolution:	Disposition	n:	QA:	N/C Clo	sed:		Date:	
NCR: WORK ORDER NON-CONFORMANCE (NCR)	NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR)			
DATE STEP Description of NC Corrective Action Section B Verification Approval Approval Approval	DATE	STED	TED Description of NC	Description of NC			V			Approval	Approval
	DAIL	JILF	Section A					Section	on C	Chief Eng	QC Inspector
		ļ									
					100000000000000000000000000000000000000				 -		
		 									



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11158

Purchase Order Date 1/18/10 PO Print Date 1/18/10

Page Number 1 of 1

Order From:

VU-MCM001

MCMASTER-CARR SUPPLY CO, P.O. BOX 7690 CHICAGO, IL 60680-7690 US

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Net 30

Terms Currency

FOB

USD

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1 9	94905K72	2" hook & loop	1/21/10 Yes	30.00	FedEx PI collect	\$0.8840	\$26.52

Special Inst:

COLOR BLACK DWG: D3761 REV A

B# 55429

PO Total:

\$26.52

PO Instructions: FedEx acct# 1517 9324 0

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

2

Change Date:

McMASTER-CARR

200 Aurora Industrial Parkway Aurora OH 44202 -330-995-5500 cle.sales@mcmaster.com

Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada Purchase Order PO11158

McMaster-Carr Number 5970537-01

01/18/2

Page 1

Line

Description

Ordered Shipped

94905K72

One-Piece Self-Gripping Hook & Loop Strap, 2" Width, 30' Length, Black, Lengths of 30

1 Length

1 1 - 459

1 - 459 - 03 02 - 46 K72

Íll G

Unit Price:

\$27.30

Extended Price:

\$27.30

Charges for this shipment

2 ioluitza

Merchandise Amount:

\$27.30

Total:

\$27.30

Dart Aerospace Ltd

Cycle

36



FW 01/ 12:

N.

12: 43!

0101844258136

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